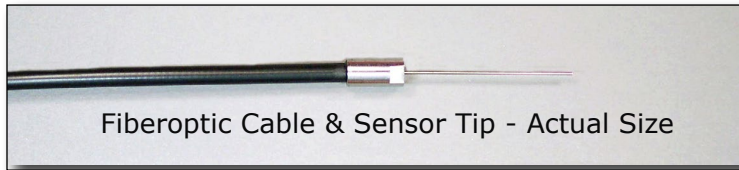


Fiberoptic Displacement Sensor

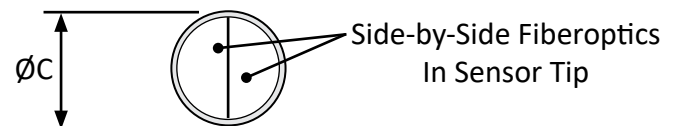
Model DMS-RC20



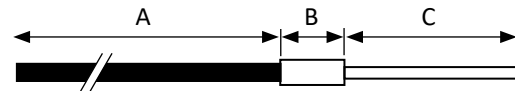
For The Measurement of Distance, Displacement and Vibration
of Small Targets $>\varnothing 0.5$ mm

Features

- 1.5 mm Operating Range
- $\varnothing 0.5$ mm Fiber Bundle (Spot Size)
- Reflectance Compensated Output*



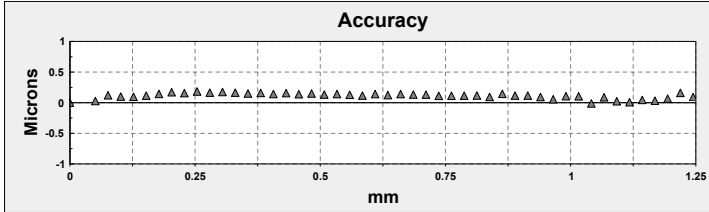
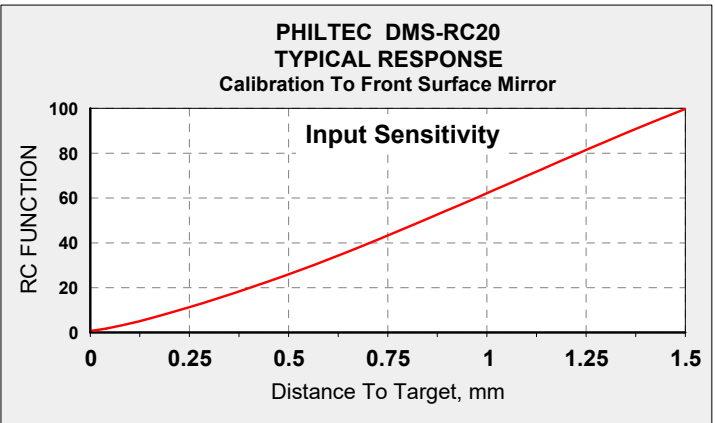
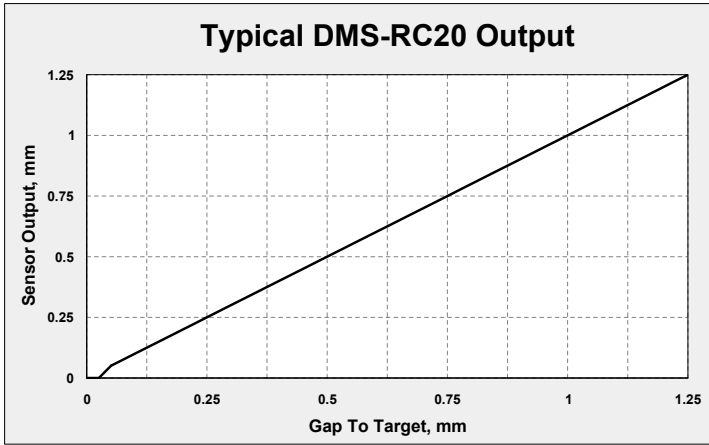
Tip & Cable Dimensions



OPERATING PRINCIPLE. These are reflective type transducers based upon detecting the intensity of reflected light. RC Model sensors have a pair of fiberoptic detectors in the sensor tip. Light reflected off a target follows two separate paths back to the electronics where a ratiometric calculation provides the distance measurement which is independent of varying surface reflectance; i.e., **reflectance compensated**.

| FEATURE | mm | inch |
|-------------------------------------|------|-------|
| Tip Outer Diameter, $\varnothing C$ | 0.83 | 0.032 |
| Fiberoptic Diameter | 0.5 | 0.020 |
| Tip Length, C | 38.1 | 1.5 |
| Collar Length, B | 12.7 | 0.500 |
| Collar Diameter, $\varnothing B$ | 6.35 | 0.250 |
| Cable Length, A | 915 | 36 |
| Cable Diameter, $\varnothing A$ | 5.2 | 0.205 |
| Cable Min. Bend Radius | 12.7 | 0.5 |

*These sensors provide a **linearized distance output** with RS232 or USB communication. Dynamic light signals reflected from target surfaces are converted to distances by comparing the sensor signals to gap calibration tables stored on-board the sensor.



The analog signal input to the sensor's microprocessor (shown above) is converted to a linearized distance output by comparing the input signals to gap calibration tables stored on-board the sensor. The sensor can be gapped for measurements anywhere within the sensor's total operating range.

Sensor Accuracy is measured at 2.5 samples/sec.

Standard Specifications - DMS-RC20

| Electronics | | Fiberoptics | | USB or RS232 | |
|-------------------|-------------------|---------------------------|--|------------------------|------------------------------------|
| Light Source | 850 nm | Light Beam Spread | 30° | Total Range | 1.5 mm |
| Input Voltage | +12 VDC | Cable Sheathing | PVC over Steel Monocoil | Linear Range | 0 - 1.5 mm |
| Input Current | 500 ma max | Tip Epoxy Outgas | 0.3% @ 200°C 2.4% @ 300°C | Reflectance Resolution | 0.5% |
| Bandwidth | 5 KHz max | Tip Operating Pressure | 15 bar | Temperature Resolution | 0.06°C |
| Iso-thermal Drift | 0.05% | Tip Operating Temperature | -55 to 200°C continuous; to 300°C intermittent 1-2 hours | Resolution* | ** <u>samples/sec</u> <u>pk-pk</u> |
| Weight | 1.1 kg - 2.4 lbs. | Fibers | Glass | ADC AVG = 2 | 5208 80 nm |
| | | | | ADC AVG = 16 | 651 30 nm |
| | | | | ADC AVG = 256 | 41 10 nm |
| | | | | ADC AVG = 4096 | 2.5 5 nm |

NOTES:

*These specifications represent best case performance where:

- the target is flat, smooth and highly reflective
- the sensor is perpendicular to the target
- the sensor is gapped to its range of highest sensitivity (~mid-range)
- fiberoptic cable lengths are standard and the cables are not connectorized

**DMS Control Software includes a data averaging filter for averaging data samples from: 2 samples (the fastest rate) to 4096 samples (best resolution).

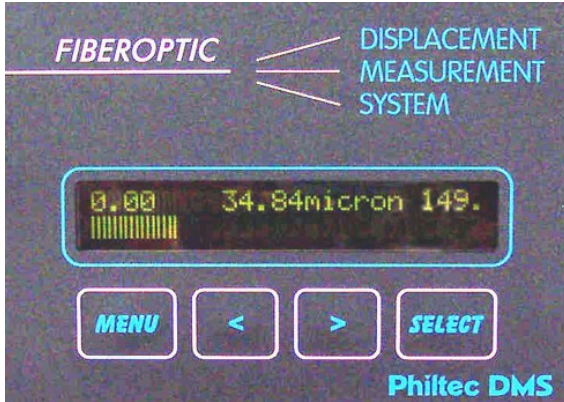
Internally, the sensor continuously reads target data at a clock rate of 10416.75 Hz.
ADC AVG = the number of internal readings averaged before sending data out to the PC.

Samples/Sec for any ADC AVG setting can be calculated as follows:

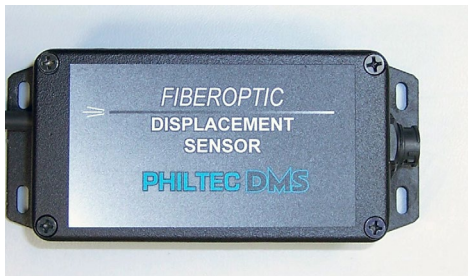
- S/S = 10,416.75 / ADC AVG

Three Instruments To Choose From:

- **Model DMS-RC20** ... Full Size DMS with RS232 output and Keypad/LCD
- **Model mDMS-RC20** ... miniDMS with RS232 output
- **Model muDMS-RC20** ... miniDMS with USB output



DMS-RC20



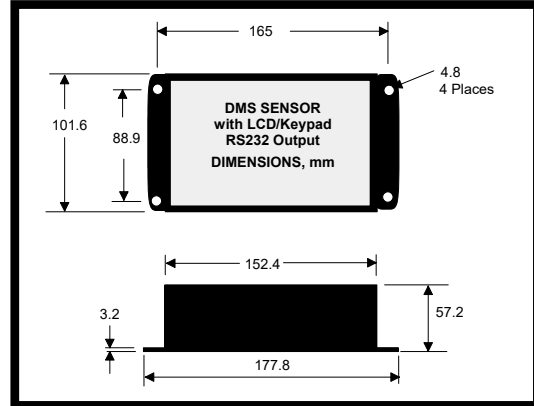
mDMS-RC20



muDMS-RC20

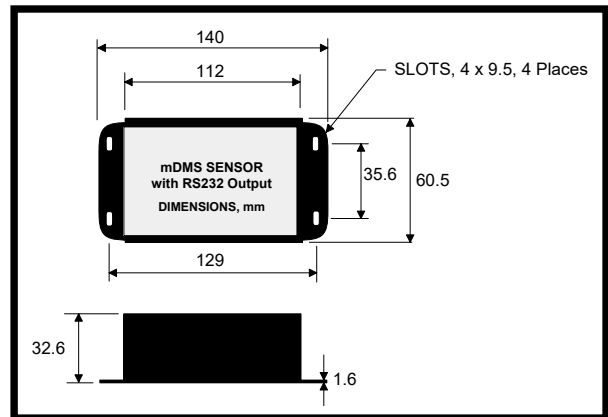
1. Standard DMS units include:

- Electronics with RS-232 communication
- Keypad/LCD for local operation



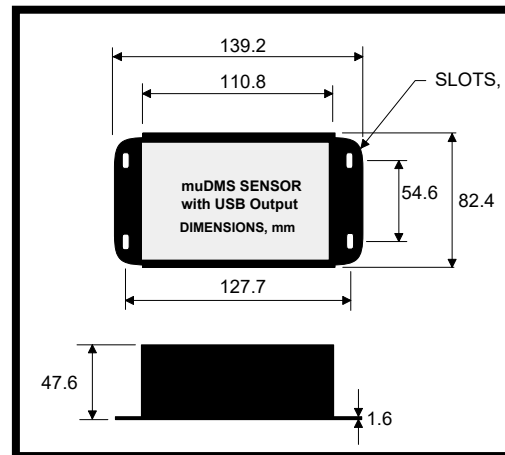
2. mDMS units include:

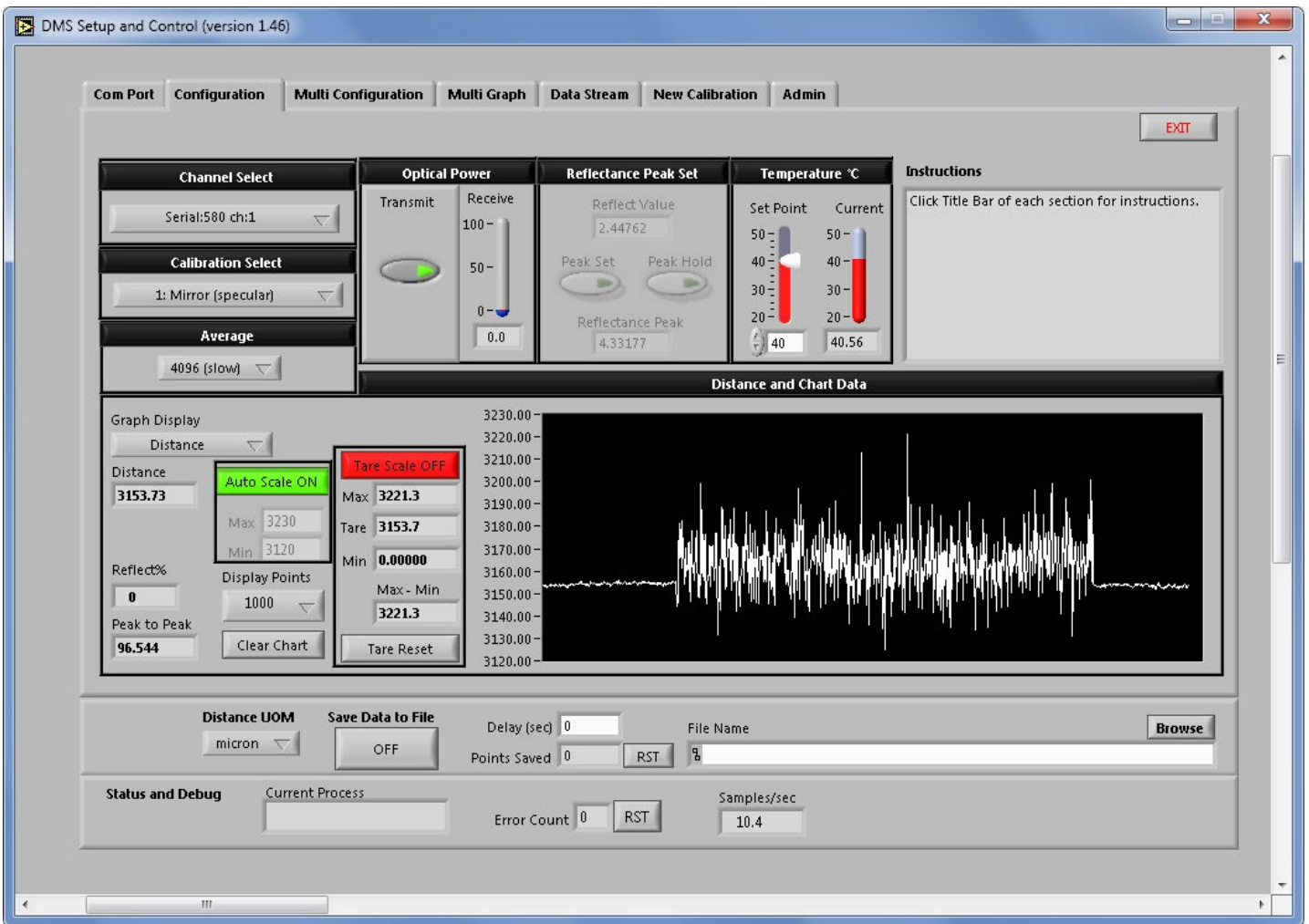
- Electronics with RS-232 communication



3. muDMS units include:

- Electronics with USB communication





DMS SETUP and CONTROL SOFTWARE

Philtec provides freeware with every digital sensor purchase. This powerful software is a very useful tool for controlling sensors, viewing live data, and for saving data to files.

Sensors have storage capacity for 25 calibration tables. Every new sensor is provided with calibrations to:

1. A front surface mirror
2. A diffuse aluminum target

The DMS software provides means for copying and pasting sensor calibration data, as well as for creating and storing new calibration tables.

SOFTWARE & FIRMWARE UPDATES

DMS sensors can be updated remotely at any PC. The most current edition of software and firmware is posted at <http://philtec.com/downloadssupport/firmware.html>. A short tutorial video link is also available there.