



PHILTEC

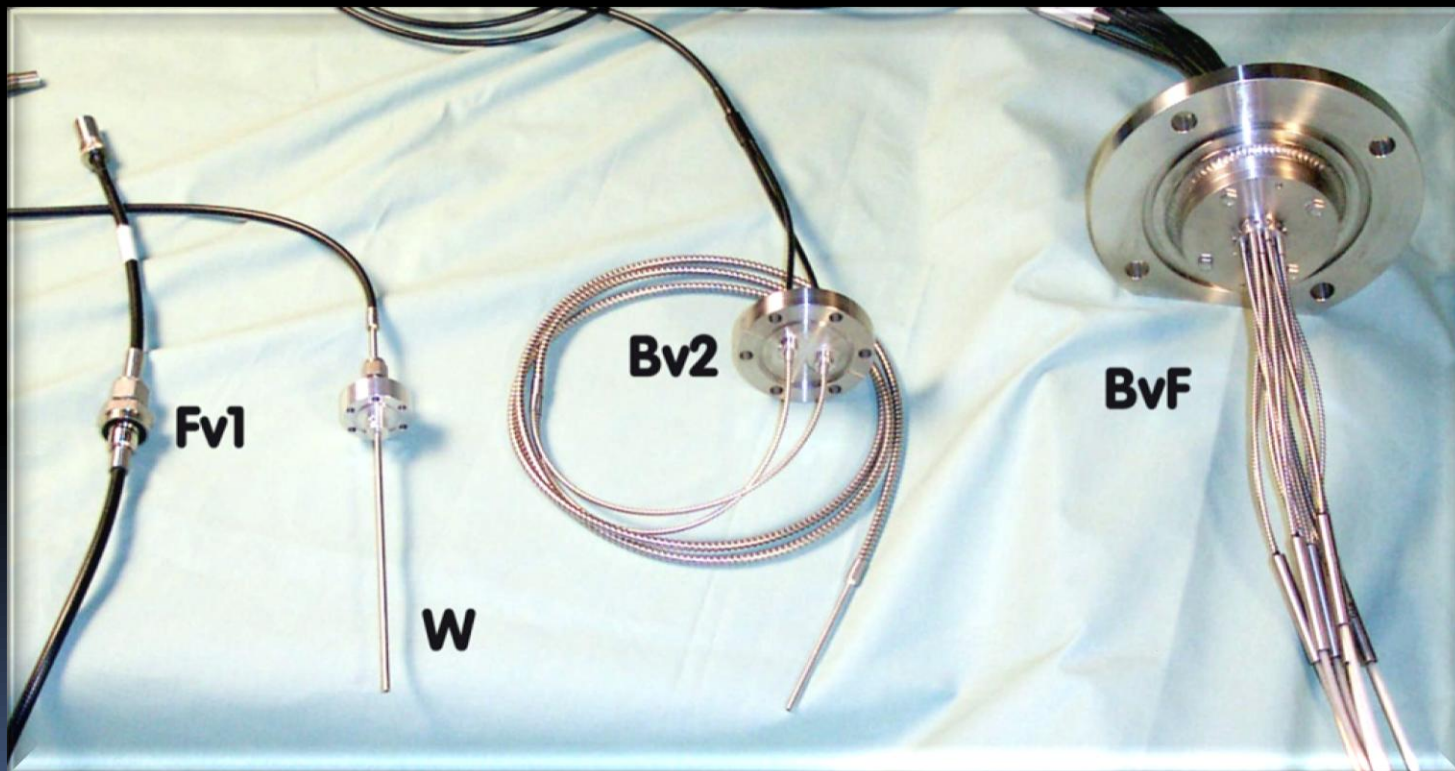


July 2009



VACUUM PASSTHRU PRODUCTS

Philtec provides a unique line of vacuum passthru hardware that enables measurements from low vacuum to UHV applications.



Summary of Vacuum States

Vacuum Quality	Torr	Pascal	Philtec Model
Ambient	760	101 kPa	
Low	760 to 25	100 to 3 kPa	
Medium	25 to 1 E^{-3}	3 kPa to 100 mPa	F_v1, F_v2
High	1 E^{-3} to 1 E^{-7}	100 mPa to 1 nPa	B_v1, B_vF, W
Ultra High	1 E^{-9} to 1 E^{-12}	100 nPa to 100 pPa	B_v2, B_v3, B_v4 B_{vw}, W_b
Outer Space	1 E^{-6} to $<3 \text{ E}^{-17}$	100 uPa to $< \text{fPa}$	
Perfect	0	0	

Hardware Summary

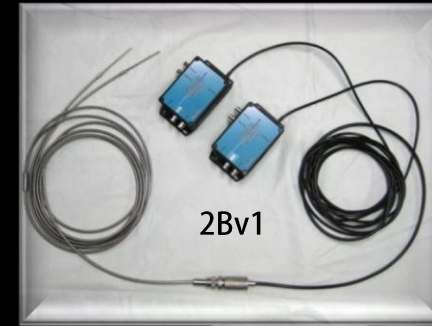
Model	Usage	Sensor Type	Vacuum Rating, Torr
B _v 1	Single/Dual Channel	D or RC	10 ⁻⁷
B _v 2	Single Channel	D	10 ⁻¹¹
B _v 3	Single Channel	RC	10 ⁻¹¹
B _v 4	Dual Channel	D	10 ⁻¹¹
B _v F – CF	Multi Channel	D and RC	10 ⁻⁷
B _v F – ISO	Multi Channel	D and RC	10 ⁻⁷
B _v W	Single Channel	D or RC	10 ⁻¹¹
F _v 1	Single Channel	D or RC	10 ⁻⁴
F _v 2	Single Channel	D or RC	10 ⁻⁴
W	Single Channel	D or RC	10 ⁻⁷
W _b	Single Channel	D or RC	10 ⁻¹¹

For specifications, see the individual Product Data Sheets at <http://www.philtec.com/datasheetlist.htm>

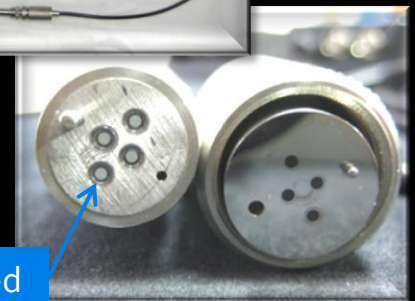
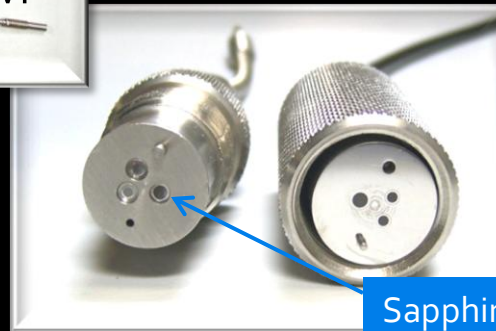
Model Bv1 ... Compact Passthru Vacuum Passthru for 10^{-7} Torr



Single Channel



Dual Channel



Sapphire Windows Recessed & Epoxied On Vacuum Side



Bv1 Includes An Ultra-Torr® Fitting

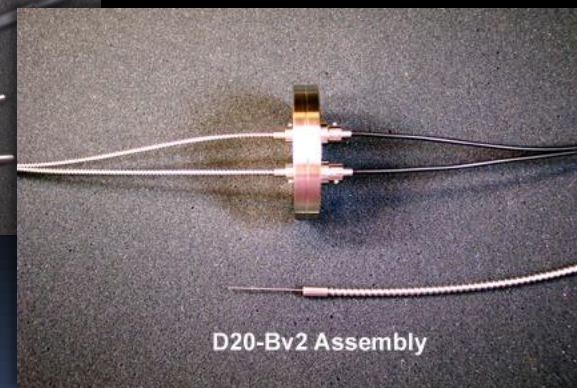
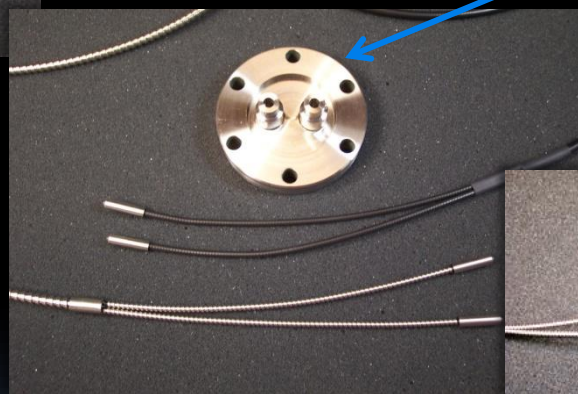
Model Bv2 ... for D Model Sensors

Vacuum Passthru for 10^{-11} Torr



Sapphire Windows Welded Inside Flange Ports

Ø 2.75" CF Flange



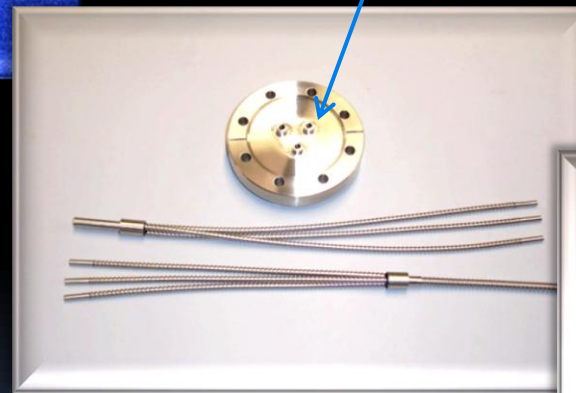
Model Bv3 ... for RC Model Sensors

Vacuum Passthru for 10^{-11} Torr



Sapphire Windows Welded Inside Flange Ports

Ø 3.375" CF Flange



Multi-Channel PassThru Assemblies



Fused Fiber Optic Image Rod
Passes Light Signals From
Targets In Vacuum
To Electronics In Air

Model BvF-CF ... for RC & D Type Sensors

Multi-Channel Vacuum Passthru for 10^{-7} Torr

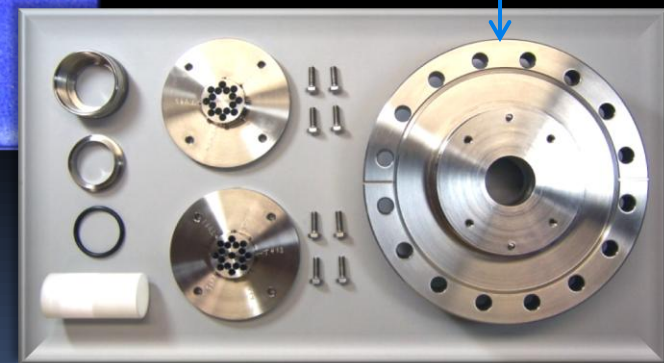


Up To 16 Fiber Optic Sensor Legs Can Be Inserted Into Ports on Air & Vacuum Sides.



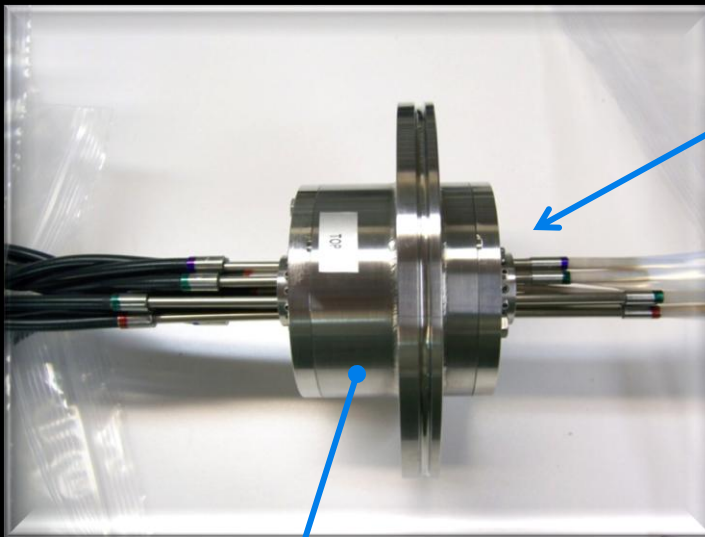
Ø 6" CF Flange

Swagelok Ultra-Torr® Fitting
Welded To The I.D. Of The BvF
Seals The Image Passthru Rod



Model BvF-ISO ... for RC & D Type Sensors

Multi-Channel Vacuum Pass Thru for 10^{-7} Torr



Up To 16 Fiber Optic Sensor Legs Can Be Inserted Into Ports on Air & Vacuum Sides.

Internally, an Ultra-Torr® Compression Fitting Seals Fiber Optic Image Rod Against Vacuum

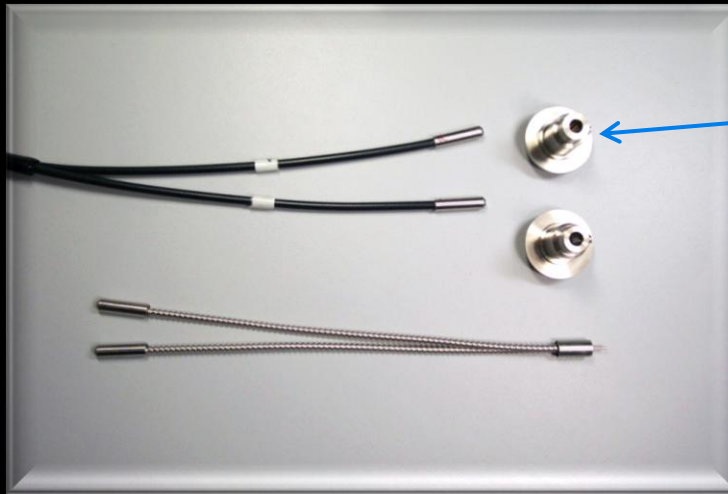
ISO-100 K Flange



Model BvW ... for D or RC Type Sensors

Vacuum Passthru for 10^{-11} Torr

D Models Require 2 BvW Flanges
RC Models Require 3 Flanges



Ø 1" Weldable Flange

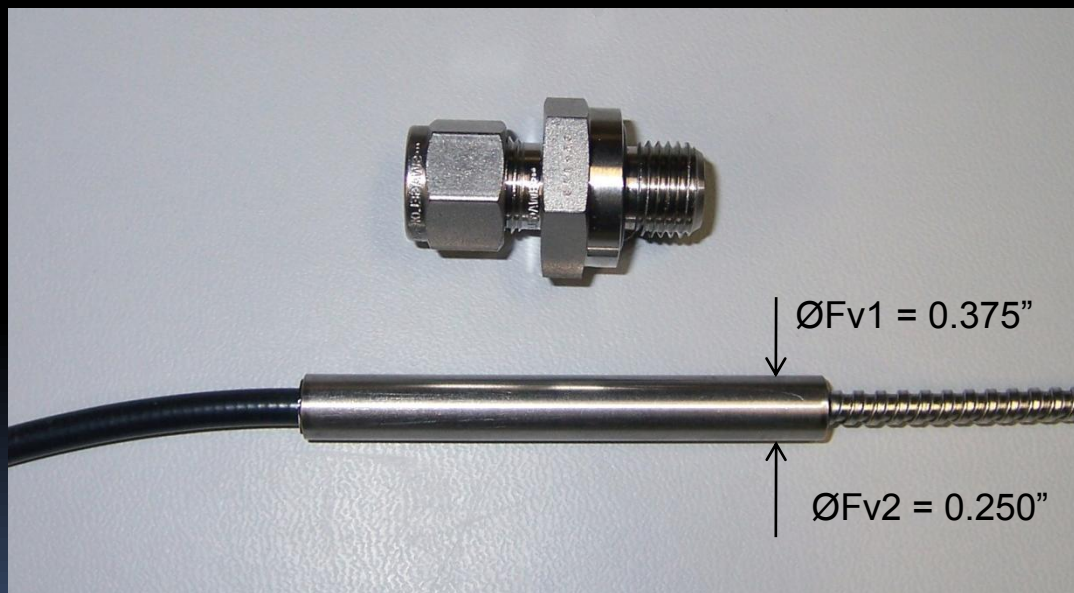
Sapphire Window Welded Inside Flange Ports



Option Fv1/Fv2 ... for Low To Moderate Vacuum

Vacuum Pass Thru for 10^{-4} Torr

- A solid SS section is added to the fiberoptic cable.
- The fibers pass thru the section and are potted in with epoxy.
- A straight thread o-ring compression fitting seals to the bulkhead.



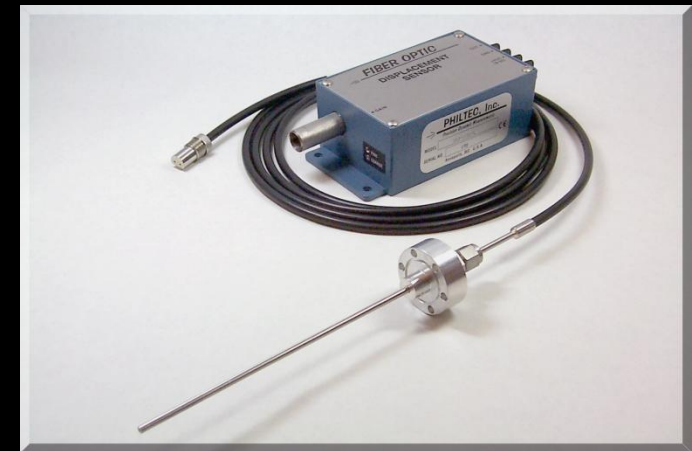
Option W – Window Probes for Tips In Vacuum

Vacuum Pass Thru for 10^{-7} Torr

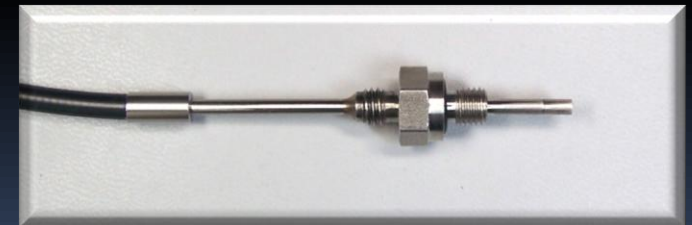
- For High Pressure Support
- For Vacuum Applications



A sapphire window is recessed into the sensor tip and epoxied to the face of the fiber bundle to seal against high pressure or vacuum.



Compression Fitting with Nylon Ferrules Allows Gap Adjustment of Probe Tip



O-Ring Face Seal Fitting Brazed To Probe Has Fixed Tip Length

Option W_b – Brazed Window Probes

Vacuum Pass Thru for 10^{-11} Torr

- For Pulsating Pressure Support
- For High Temperature Pressure Support
- For High Vacuum Applications
- For Failsafe Window Performance

A sapphire window is brazed onto the sensor tip to seal against high pressure or vacuum.

